



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9464-011
Job Sheet 180766



Part No: DSI 9464-011

Job Qty: 2 ea

Part Name: Skidtube Tuning



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3955 REV A, DSI 9464 REV B IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553
DD 10.04.19 verified byEC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	2 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 23 2018
110	Packaging	2 pcs	7/30/18	7/30/18	0.00	0.00	Packaging1-5		JUL 27 2018
120	QC	2 pcs	7/30/18	7/30/18	0.00	0.00	QC4		JUL 27 2018
130	Packaging	2 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		Smb
135	DC	2 pcs	7/30/18	7/30/18	0.00	0.00	DC	DAS	Smb
140	QC21-FG	2 Ea	7/30/18	7/30/18	0.00	0.00	QC21	53	
Part Op 130 - Photocopy bluefile & type labels per PPP DSI 9464-011 CHG001									JUL 30 2018
Descriptions: 135 - Photocopy bluefile & type labels per PPP DSI 9464-011 CHG001									to 102

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	8 Ea (4 ea)	90-Start up Operation	5078251X4- 5089298X4
AN3-5A	Bolt	8 Ea (4 ea)	90-Start up Operation	50713542
AN3-6A	Bolt	8 Ea (4 ea)	90-Start up Operation	5048402
AN3-7A	Bolt	8 Ea (4 ea)	90-Start up Operation	FM137164-1X8 5065267X6
CR3212-4-04	Cherry Rivet	76 Ea (38 ea)	90-Start up Operation	FM138130X8 5045609X68
D3955-041	Doubler Assembly	4 Ea (2 ea)	90-Start up Operation	F146742X1 5092910X
D3955-21	Gasket	4 Ea (2 ea)	90-Start up Operation	5091822
D3955-23	Template	4 Ea (2 ea)	90-Start up Operation	5069607X1
D3955-3	Cover Plate	4 Ea (2 ea)	90-Start up Operation	5091801X2 5068672X
D3955-5	Plate	4 Ea (2 ea)	90-Start up Operation	5068670
D3955-7	Plate	12 Ea (6 ea)	90-Start up Operation	5092874X6 5072822X6
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5078167
NAS1149D0332J	Washer	12 Ea (6 ea)	90-Start up Operation	5035396



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Container No: S095388



Part: DSI 9464-011

Job No: 190766

Serial No/Batch: S095388

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2, FAA STC SR00563NY 08/08/11, EASA S

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	8	305	0
	AN3-5A	8	170	0
	AN3-6A	8	106	0
	AN3-7A	8	259	0
	CR3212-4-04	76	898	0
	D3955-041	4	1	0
	D3955-21	4	1	0
	D3955-23	4	1	0
	D3955-3	4	3	0
	D3955-5	4	6	0
	D3955-7	12	6	0
	MS21042L3	4	1,875	0
	NAS1149D0332J	12	1,463	0
Part Specifications				
Specifications could not be found.				

Plex 7/13/18 1:45 PM dart.lacelle.linda

REFERENCE ONLY

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

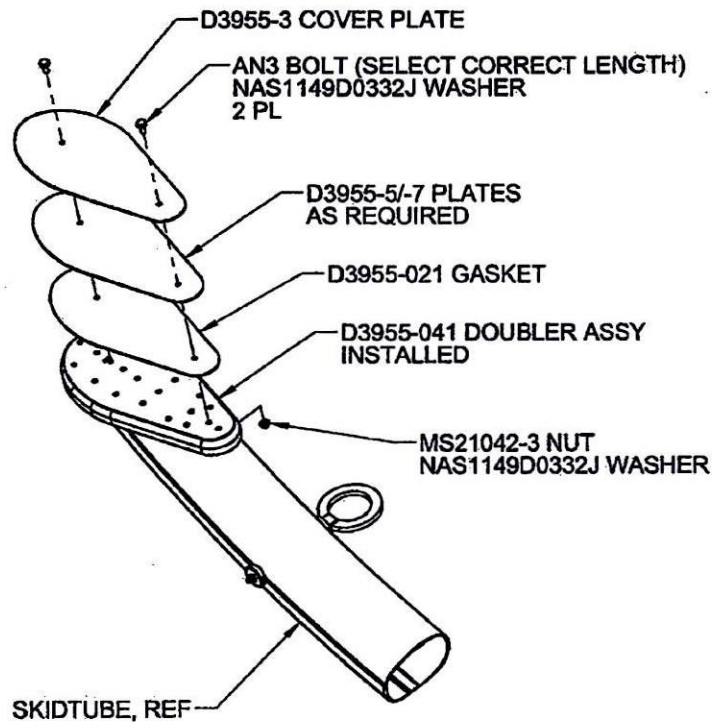


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		DSI 9464	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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